Twin-tub Washing Machine

User's manual

This manual is for HWM65-113S

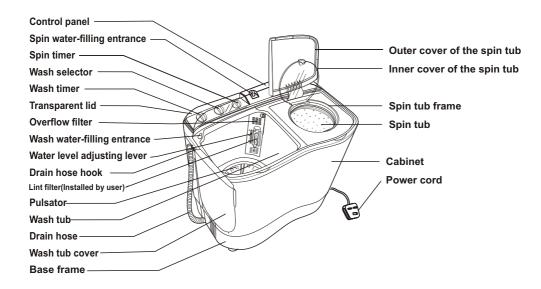
- Please read this manual carefully before using.
- Retain it for future reference.



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Names of the parts



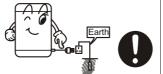
Meaning and description of the symbols

Warning sign	Contents marked with that symbol are related to the safety of the product and the personal safety of the users. Please operate in strict conformity to the contents, otherwise it may cause damage of the machine or injure the personal safety of the user.		
Forbidding sign	Contents marked with that symbol are actions forbidden to perform. Performing of those actions may result in damage of the machine or injure the personal safety of the user.		

Please check if the power receptacle has good earthing condition before using to guarantee your safety.

Safety precautions

Please insert the power cord into special receptacle with rated voltage. Be sure to use single-phase three pins receptacle. The earthing terminal of the receptacle must be earthed reliably. If possible please adopt electric leakage protector.



When the machine is normally using, please put the power plug at the location easily to be inserted and extracted by hand. Be sure to pull the plug off when there's power failure, or the machine is being moved, cleaned or when it is idle



If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.





Do not put the machine at damp place like the bathroom. Never wash it with water. Do not place wet laundries on the control panel.



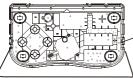


Do not use water hotter than 65°C.





For washing machine with ventilation openings in the base, that a carpet must not obstruct the openings.



Ventilation hole at the bottom of the washing machine



Do not wash water-proof laundries like the raincoat, bike covers etc. to avoid abnormal vibrations in spinning.





Do not let the machine share one receptacle with other electric appliances. If the power plug is damaged, or the plugging into the receptacle is loose, do not use the plug any more.

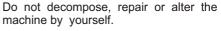




Safety precautions

Do not stretch hands into the working machine. It is dangerous even if the rotation is slow. Take special care of the children.







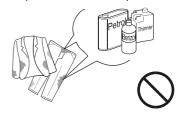


Do not put any hot or heavy items (such as the kettle with hot water) on the washing machine.

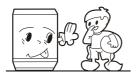




Do not wash laundries with volatile materials (such as thinner, petrol etc.),



Handicapped or children without care shall not use the machine.





Keep the machine away from direct sunlight and heat source like the heater.





To protect your laundries and washing machine, please take out all of the coins, buttons, sand, hairpin and other foreign materials before washing.



- Please check if the water faucet is open, and if the connection of the water inlet pipe is proper.
- It is suggested to use foamless washing powder.

Installation and adjustment

Please install and adjust the machine according to the requirement of the manual. It is very important to your security and correct operating the machine.

Install the lint filter

After opening the package, please take out the lint filter from the document bag, install it to the overflow filter of the wash tub. See to the figure.



int filter

Usage of the drain hose

The drainage shall be smooth with the drain hose.

1.The height of the drain hose shall be less than 10cm, or the drainage will not be smooth enough and cause incomplete drainage.

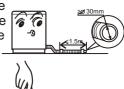


3.If the drain hose is too long, cut it at mid point.

To make smooth drainage, cut the front end of the hose slantingly.

4.If extra drain hose is needed, please make separate purchase. The inner diameter of the extra hose shall not less than 30mm, and the length shall not exceed 1.5m.

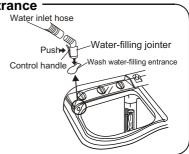
If the extra hose is too long, cut it either at point A or B.



Filling water from wash water-filling entrance

The appliance is to be connected to the water mains using new hose-sets and that old hose-sets should not be reused.

Insert the water inlet hose into the water-filling entrance, then push the water-filling jointer into the entrance on the control panel. (To dismantle the water inlet pipe, just push the control handle as indicated in the figure and pull it out)



How to change the direction of the drain hoses

Figure 1 indicates the ex factory installation position of the drain hose.

Soft item

Extend the drain hose from the side of spin tub

 Put soft items on the ground. Lean the machine down gently with the front surface facing the ground. Take off the drain hose from the cabinet. Take the hose out of the fixing groove. (See to Figure 2).

 Embed the drain hose into the groove along the side of the spin tub in the order of (1)~(3), heading for the side of the spin tub. (See to Figure 3).

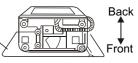
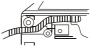


Figure 1



Soft item Figure 2

 Embed the drain hose into the groove with hands. Take care not to damage the drain hose in fastening the fixing clamp.





Extend the drain hose from the rear side

Extend to the spin tub side

Embed into the groove in turn

•Take out the drain hose from the fixing groove. Extend it fromthe rear side as per the direction of the arrow. (When the drainhose is extended from the rear side, it can be hung on the point for drain hose at the two sides of the cabinet.) (See to Figure 4).

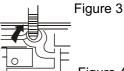


Figure 4

Select the water level

Select water level according to the quantity of the laundries.

• Set the water level adjusting lever to needed line.

Maximum (about 43L)

Medium (about 36L)

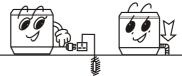
Minimum (about 30L)

Minimum (about 30L)

Preparation before washing



- 1. Connect the water inlet hose.
- 2.Confirm that the washing machine is earthed reliably. Then insert the power plug into the receptacle. Do not connect the earth terminal to the gas pipe and tap water pipe.
- 3.Put down the drain hose



4. Slanting or uneven ground may result in unstable working or abnormal noise. Please make the machine stand horizontally.



Pay attention to followings before washing the laundries

Check if the laundries has special requirement on washing

Clear the pocket. Take out the coins,

Tie the long strips; fasten the buttons: sand, hairpins close zippers.



The quantity of laundries shall not be too large. Stretch and loosen the laundries before putting them in the tub.



When the pulsator is running, the buttons of the laundries may cause noise. For the sake of discretion, please put the laundries with buttons into other laundries.



- a. Check if the laundries are applicable for washing with machine.
- b. Divide the laundries that are not colorfast from other laundries.
- c. Put those laundries difficult to absorb water into water with hand.
- d. For those laundries with heavy soil, please first remove the dirt like mud or dust. For the parts with heavy soil, please apply detergent on them in advance, which can make it easier to remove the soil.
- e. For those laundries that may get lint ball and those with long fur, tum it over before putting in.
- f. Do not put those laundries polluted by chemicals into the washing machine directly.

The musts in washing



- The capacity of washing and spinning of the machine refer to the largest weight of the standard laundries under dry condition that can be washed or spinned in one time. Laundries quantity in one washing cycle shall be lower than the rated capacity.
- The thickness ,size , type of the cloth will influence the actual washing capacity. It is suitable to put in reasonable amount of laundries and the laundries can be turned round in washing for one time washing.
- Do not select "Maximum " water level for laundries less than 2.4kg, so as to avoid splashing of water.
- It is suggested not to use high sudsing detergent.

Usage of the detergent

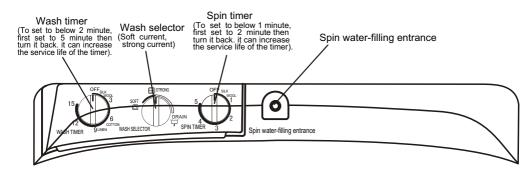
How to use the whitener

- Fill water to decided level. Dilute the whitener with container.
 Pour it slowly into the washing tub.
- Avoid using whitener on laundries with color or pattern as they are prone to lose color.
- The whitener shall not touch the laundries directly.
- Refer to the user's manual for the usage and quantity of the whitener.
- For powder whitener, please dissolve it before using.

How to use the washing powder

- Direct dissolved in the machine:
 - 1.Fill small quantity of water.
 - 2.Add the powder. Run for 30 seconds to dissolve it completely.
 - 3.Put it in the laundries. Select suitable water level.
- The instant dissolving of the washing powder:
 - 1.Prepare warm water of 30°C and a container.
 - 2.Add the powder while stirring to fully dissolve it.
- The powder is more prone to pollute the laundries than the detergent. Therefore please use it with proper quantity.
- Dosage of different washing powder is different. Please refer to the instruction of the washing powder for the detail dosage.

Washing sequence



Wash

1. Fill the water and add the dissolved washing powder to make the water level reach the preset position. (Figure 1)

Run washing program for some time to stir and dissolve the powder completely.

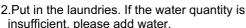
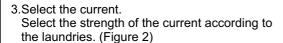




Figure 1

insufficient, please add water.



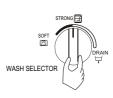


Figure 2

- 4. Select the washing time Select the washing time according to the laundries. (Figure 2)
- 5.After washing, set the "WASH SELECTOR" at "DRAIN". (Figure 4).



Figure 3



Figure 4

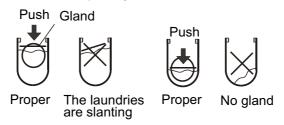
Midway spinning

1. Put the laundries into the spin tub evenly and smoothly.

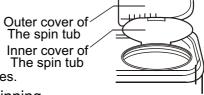
2.Spin:

(1) Put the gland in properly.

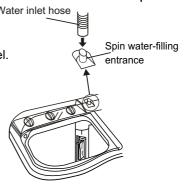
Please put in the gland properly even if the laundries quantity is small.



(2) Close the inner and outer cover of the spin tub.



- (3) Spin for 1-2 minutes.
- 3.Run the foam-removing spinning. Water inlet hose (1) Open the outer cover of the spin tub.
 - (2) Insert the water inlet hose into the spin water-filling entrance on the control panel. Fill water for about 1 minute.
 - (3) Close the outer cover of the spin tub. Spin for 1-2 minutes.



Rinsing

Rinse with water-filling

- 1.Put the laundries into the wash tub. Select suitable current according to the laundries.
- 2.Adjust the water level
 Set the water level with water level adjusting
 lever according to the laundries quantity.
 Then fill suitable water continuously.
- 3.Rinse
 Adjust the wash timer to 5-7 minutes to do rinsing.

Rinse with stored water (Repeat the midway spinning and rinsing with stored water for 2-3 times)

- 1. Put the laundries into the wash tub. Select suitable current according to the laundries.
- 2. Fill water to preset water level.
- 3. Rinse
 Adjust the wash timer to 2-3 minutes to do rinsing.
- When the laundries quantity is below 2.4kg, please use "STONG" current.If you use "SOFT" current, it may splash.

Spinning

- 1. Put the laundries into the spin tub evenly and smoothly.
- 2. Press the gland in the tub properly. Close the inner and outer cover of the spin tub.
- Spin Select suitable spin time according to the laundries, and do spinning.

During spinning, if there's abnormal sound, it is generally owing to slanting placement of the laundries. Please stop the machine and re-order the laundries.

Selection of the spin time list 3

Colocular of the opin time				
Laundries	Spin time (minutes)			
Bed sheet or blanket	About 4~5			
Underwear (knitwear)	About 2~4			
Swear (chemical fiber)	About 1~2			
Blending thin laundries	Within 1 minute			

• In spinning, it will pause the work if you open the outer cover of the spin tub. Close it to resume the spinning.



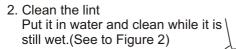
To do spinning and draining or rinsing with water-filling together, please first do spinning for around 1 minute, then do draining or rinsing with water-filling. Otherwise the spinning will stop owing to too much water stored in the spin tub.

Disposal after washing

- After using, please clean the lint and foreign materials of the lint filter and overflow filter in time. Otherwise it may influence your using the machine.
- Please first pull off the power plug from the receptacle before cleaning.

Cleaning the lint filter

- The lint filter must be used during washing.
- It must be cleaned in time after each using.
- Take off the lint filter
 Put hand at the indicated position.
 Push down to take it off. (See to
 Figure 1)



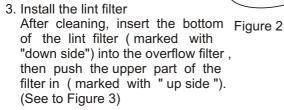




Figure 1



Figure 3

Cleaning the overflow filter

- Too much lint on the overflow filter will influence the normal usage of the machine. Please clean it every two months.
- Take off the overflow filter.

 As indicated in the figure, nip the elastic fixing claw and pull it to the direction of the arrow to take it off.



Cleaning the overflow filter

- Take off the corrugation pipe.
 Dismantle the upper part of the
 corrugation pipe inside the
 overflow filter (as indicated in
 Figure 1).
- Cleaning the overflow filter Clean the lint around the filter and flush with tap water.
- 4. Install the overflow filter.
 - (1).Install the corrugation pipe.
 - (2).Insert the mounting plate at the bottom of the filter into the valve cover.
 - (3). Hang up the hook at the left upper side.
 - (4). Push the upper part in as indicated in Figure 2.

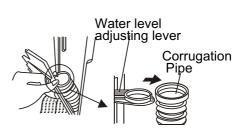


Figure 1



Figure 2

Disposal of the complete unit

- Wipe the complete unit with soft cloth twisted dry.
- Wipe with neutral detergent if too dirty
- Do not wash it directly by water



- After washing, dismount the water inlet hose.
- Do not store water in the tub for long period. Discharge the water immediately after each using.
- Pull off the power plug and hang up the power cord.
- Hang up the drain hose.
 Wipe off the water drops on the surface and inside the tub with clean soft cloth.
- Open the cover of the wash tub and the inner/outer cover of the spin tub for some time (about one hour), then close them.

Trouble-shooting Answers to question

If the laundries fall to the outer side of the spin tub

If the laundries fall to the outer side of the spin tub, please take them out immediately.

1.Dismantle

As indicated in the figure, push the point marked with "%" to pull the spin tub frame to oblique upwards to dismantle it.

2.Install

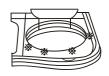
After install the back edge of the spin tub frame to proper position, push the four points marked with "%" by force to reset it.

Please check carefully. The laundries may fall to the lower part of the outer side of the spin tub (as indicated in the figure).

If the laundries fall to the outer side of the spin tub, during spinning the draining will get blocked and the rotation speed of the spin tub is reduced.)



Spin tub frame



Spin tub



Laundries

When the remained water is frozen

- Prevent the freezing (be sure to discharge the water completely after using)
- After complete draining, set the "WASH SELECTOR" at "STRONG" or "SOFT". If it is set at "DRAIN", it will be rather difficult for the frozen water to melt.
- When the water is frozen

Pour hot water below 50°C into the wash tub to soak it completely. Then turn the pulsator with hands gently. Please confirm the drainage can work normally before next using.



Trouble-shooting Answers to question

(If there's breakdown, please pull off the power plug before checking) The following phenomena are not breakdowns sometimes. Please confirm again before sending it to repair. If there are real breakdowns, please come to the special maintenance department or after-sale service department of our company. Do not repair it by yourself.

Phenomena	The reason		
The machine does not act.	 Is there power failure? Is the power plug loose? Is the pulsator twisted by foreign materials? 		
There's abnormal sound during washing	 Is the drain hose put down? Is the drain hose frozen? Is the drain hose blocked by foreign material? Are there laundries falling to the outer side of the spin tub? 		
There's abnormal soundduring washing	 Are there hair pin, coins or metal items brought inside the tub? 		
There's abnormal sound and violent vibration during spinning	 Is the machine slanting? Is the gland pressed evenly? Are there laundries falling to the outer side of the spin tub? Are the laundries in spin tub too much? 		
There may be some water flowing out of the drain hose in the first use of the machine.	It is the water remained in the factory inspection of performance.		

Packing list

Name	Quantity
● User's manual	One piece
Warranty manual	● One piece
Water inlet hose	● One piece
● Lint filter	One piece
● Water-filling jointer 😈	One piece
• Gland	One piece
Twin-tub washing machine	One set

Specification

Water level/Water quantity (about)	Maximum/43L Medium/36L Minimum/30L	
Injection pressure(MPa)	0.02~0.2	
Rated washing / spinning capacity(kg)	6.5/5.0 (weight of standard dry cloth)	